

## Roots vacuum pump

### Product feature

- Oil-free intermediate seal and multiple sealing methods are adopted to ensure a high clean vacuum environment inside the rotor cavity;
- Advanced processing technology to ensure good geometrical symmetry of the rotor, low noise, high life;
- The pump body rotor is made of aluminum alloy, fast heat dissipation, corrosion resistance, high efficiency and energy saving;
- Adopt special shaft sealing method to achieve long-term stable operation without oil leakage;
- Compact structure, light weight, small size.



### X R J100Z main performance index

model	XRJ100LZ	
pumping rate	50Hz m <sup>3</sup> /h(L/min)	95
	60Hz m <sup>3</sup> /h(L/min)	108
Maximum inlet pressure (continuous operation)	50Hz Pa	1.2×10 <sup>3</sup>
	60Hz Pa	9.3×10 <sup>2</sup>
Maximum allowable pressure difference	50Hz Pa	4.0×10 <sup>3</sup>
	60Hz Pa	3.3×10 <sup>3</sup>
stalled pressure	Pa	4.0×10 <sup>-2</sup>
Motor power (2 poles)	3phase kW	0.4
voltage	3phase V	380,400
Fuel requirement	L	0.4
flow	L/min	-
cooling water differential pressure	MPa	-
water temperature	-	-
air inlet temperature	-	VG50
air outlet	-	VF50
Ambient temperature	-	50~40
weight	kg	30

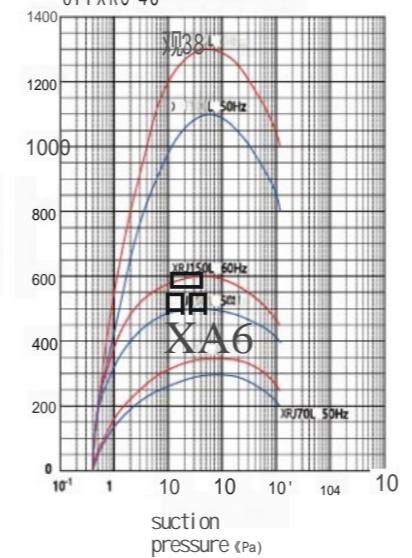
### X R J series direct-connected Roots vacuum pump main performance indicators

model	XRJ70L		XRJ150L	XRJ300L	XRJ600L
pumping rate	50Hz m <sup>3</sup> /h(1/min)	280, (4670)	500, (8330)	1000,(16667)	2000, (33330)
	60Hz m <sup>3</sup> /h(L/min)	330(5500)	600(10000)	1200(20000)	2400,(40000)
Maximum inlet pressure (continuous operation)	50Hz Pa	6.0×10 <sup>2</sup>	1.3×10 <sup>3</sup>	8.0×10 <sup>2</sup>	1.0×10 <sup>3</sup>
	60Hz Pa	6.0×10 <sup>2</sup>	1.1×10 <sup>3</sup>	6.7×10 <sup>2</sup>	1.0×10 <sup>3</sup>
pressure difference	50Hz Pa	6.0×10 <sup>2</sup>	7.3×10 <sup>2</sup>	5.6×10 <sup>2</sup>	6.0×10 <sup>2</sup>
	60Hz Pa	6.0×10 <sup>2</sup>	6.0×10 <sup>3</sup>	4.7×10 <sup>3</sup>	4.7×10 <sup>3</sup>
stalled pressure	Pa	-	-	-	-
Motor power (2 poles)	3phase kW	0.75	2.2	3.7	7.5
voltage	3phase V	380,400	-	-	-
Fuel requirement	L	0.8	1.6	2.0	4.0
flow	L/min	2	2	3	3
water temperature differential pressure	MD3	-	0.1	-	-
water temperature	5~30	5~30	5~30	5~30	5~30
air inlet	-	VG80	VG80	VG100	VG200
air outlet	-	VF80	VF80	VF80	VF200
Ambient temperature	-	-	5~40	-	-
weight	kg	51	80	115	227

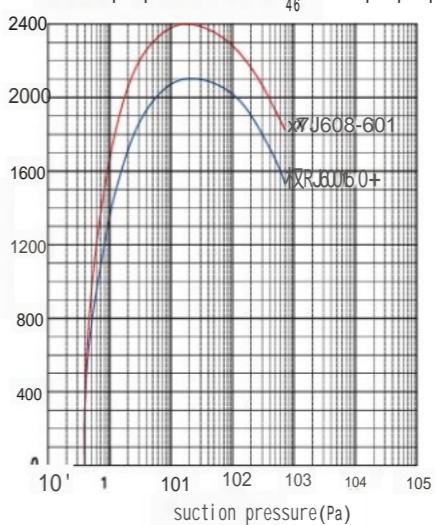
Note: The "limit pressure" in the table is the display value measured by the Pirani vacuum gauge when using the special oil of Xinran vacuum pump. If measured by the McLeod vacuum gauge, it is about 4×10<sup>-3</sup>Pa.

### Pumping speed diagram

Vacuum gauge: Pirani vacuum gauge  
Vacuum pump oil: Xinran vacuum pump special oil XRO-46



Vacuum gauge: Pirani vacuum gauge  
Vacuum pump oil: Xinran vacuum pump special oil XRO-46



### X R J series hydraulic coupling Roots vacuum pump main performance indicators

model	XRJ600LC		XRJ1200LC
pumping rate	50Hz m <sup>3</sup> /h(L/min)	2590	4140
	60Hz m <sup>3</sup> /h(L/min)	3110	4985
Maximum inlet pressure (continuous operation)	50Hz Pa	1.0×10 <sup>2</sup>	1.0×10 <sup>5</sup>
	60Hz Pa	8.0×10 <sup>3</sup>	6.0×10 <sup>3</sup>
pressure difference	50Hz Pa	6.7×10 <sup>3</sup>	5.0×10 <sup>3</sup>
	60Hz Pa	-	-
stalled pressure	Pa	0.4	1.1
Motor power (2 poles)	W	-	XRO-46
Tubulating oil specification	-	-	XRJ600LC
Side cover	L	3.5	-
Motor side cover	L	6.5	-
Motor side cover	L	1.5	-
flow	L/min	6	-
water temperature pressure	MPa	0.2~0.6	5 ~ 35
water temperature	3	350	420
weight	-	ISO160	ISO250
air inlet	-	-	-
air outlet	-	-	ISO100

Depending on the performance of the roughing pump, the data in the table is used in combination with the standard roughing pump.

The ultimate pressure is the value measured with a Pirani gauge or, if measured with a McLeod gauge, is 4×10<sup>-2</sup>Pa.

The inlet temperature of cooling water must be 5~35°C. When the cooling water temperature is too low, the pump should be used in an environment that is not easy to condensation.

### Pumping speed diagram

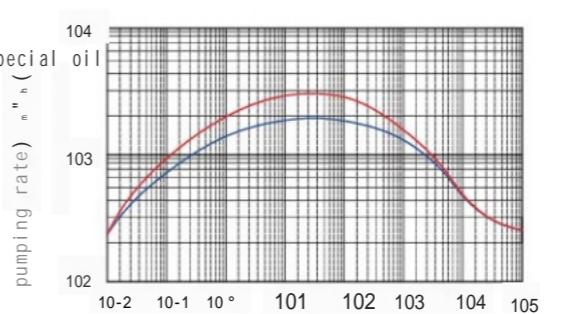
power supply :380V -50HZ

Vacuum gauge: Pirani vacuum gauge

Vacuum pump oil: Xinran vacuum pump special oil

XRJ600LC+XRV275

XRJ1200LC+XRV275



## Unit series



## Use

- Evaporation coating, magnetron sputtering, coil coating, ion coating, optical coating, etc;
- Single crystal furnace, polycrystal furnace, vacuum heat treatment furnace, sintering furnace, annealing furnace, quenching furnace, etc;
- Vacuum drying, freeze drying, leak detection equipment and system, gas recovery system, liquid crystal injection, etc.
- Refrigerators, household air conditioners, central air conditioners, energy-saving lamps, backlight automatic evacuation lines, exhaust equipment, etc

## Roots pump unit main performance indicators

	model	JZ70A JZ70B JZ70C JZ70D	JZ150C JZ150D	JZ300H
stalled pressure Pa			4×10 <sup>-2</sup>	
Maximum allowable pressure difference	Roots pump	XRJ70L XRV3C XRV40 XRV60 XRV90	XRJ150L XRV60 XRV60 XRV90 XRV90	XRJ300L XRV275 XRV275 XRV275 XRV275
electrical machinery (W)	Roots pump (2 poles) (4 poles)	0.75 1.1 1.5 2.2 3.7	2.2 2.2 2.2 3.7 3.7	3.7 7.5 7.5 7.5 7.5
Fuel requirement(l)	Roots pump standard oil	0.8	1.6	2
		Xinran vacuum pump special oil XRO 46		
	Oil vane pump	1.2~2.8	2.5~4.2	23~28
	Oil vane pump	2.5~4.2	2.5~4.2	23~28
type of cooling	Roots pump Oil vane pump	— —	水冷 水冷	水冷 水冷
air outlet coolant temperature(°C)	Water pressure/inlet/outlet water pressure difference coolant temperature(°C)	0.3MPa (gage pressure)/0.1MPa 5~30		
Suction diameter	water yield(exit) (L/min)	2	4	6
Exhaust diameter		VG80 KF40		VG100 VG50
Optional parts	1: electric control box 2: vacuum gauge 3: air intake flange 4: oil mist filter 5: cooling water flow switch			